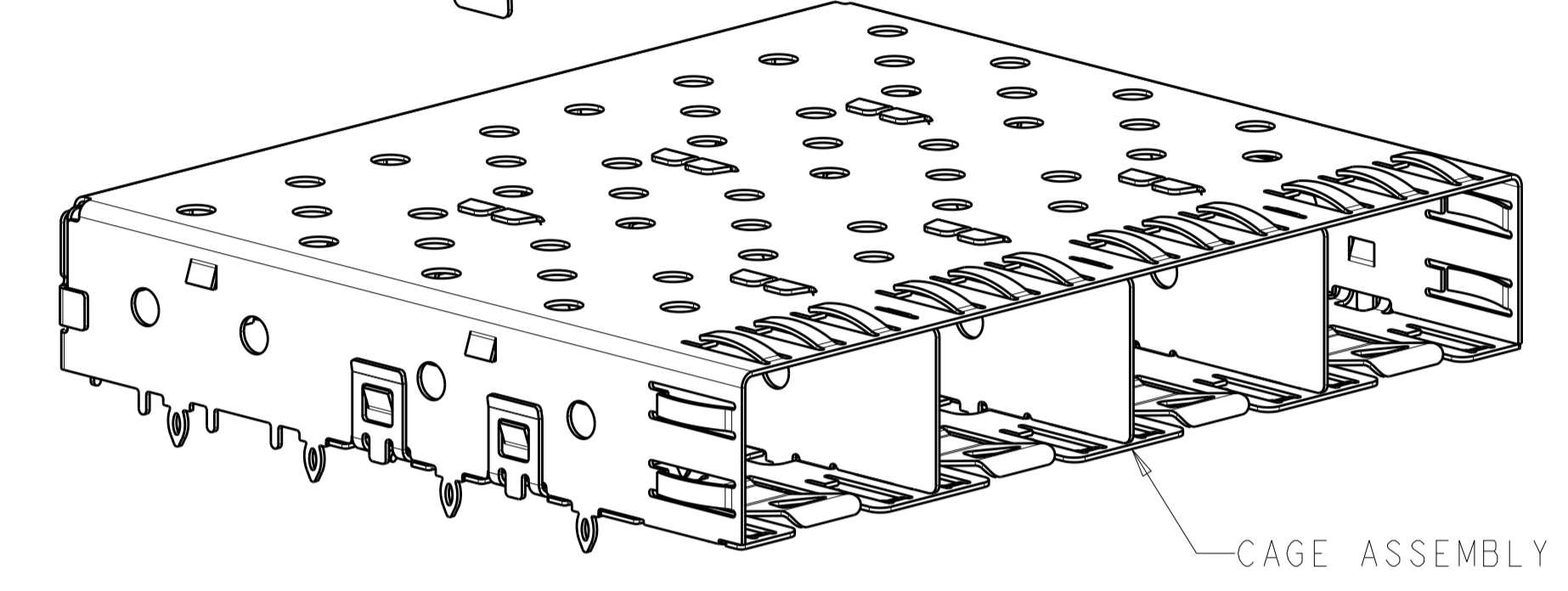
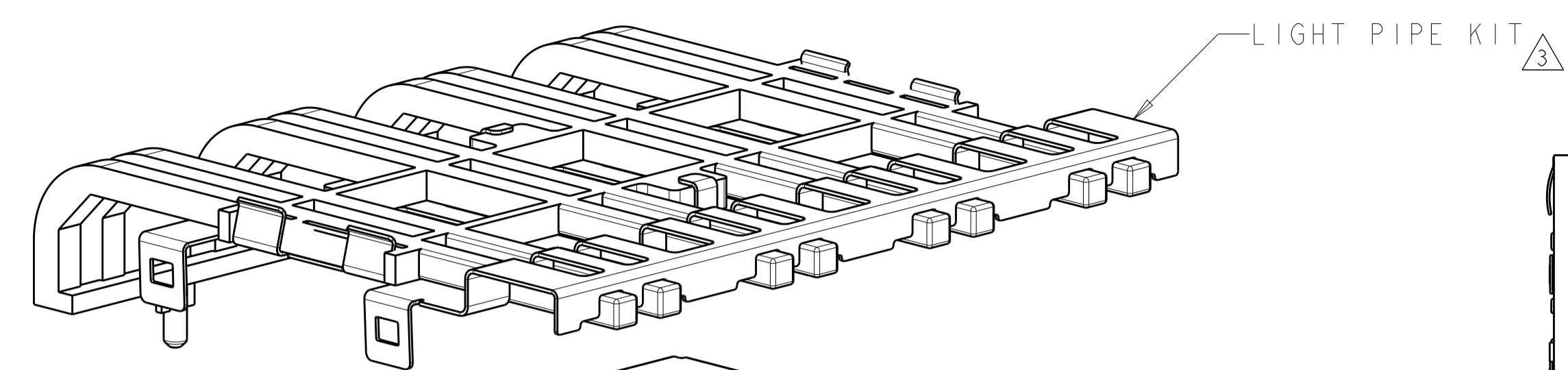
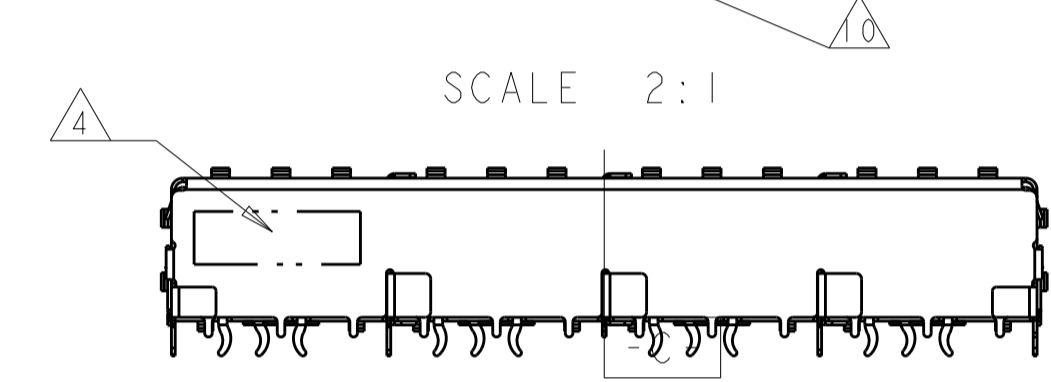
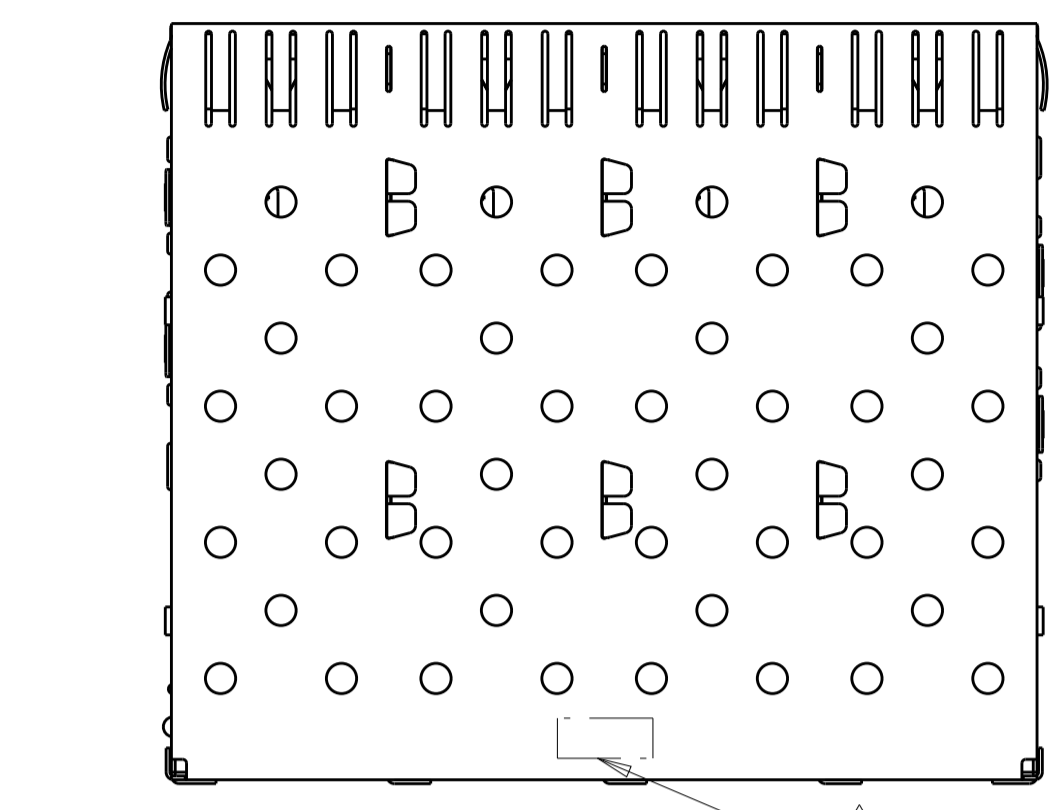


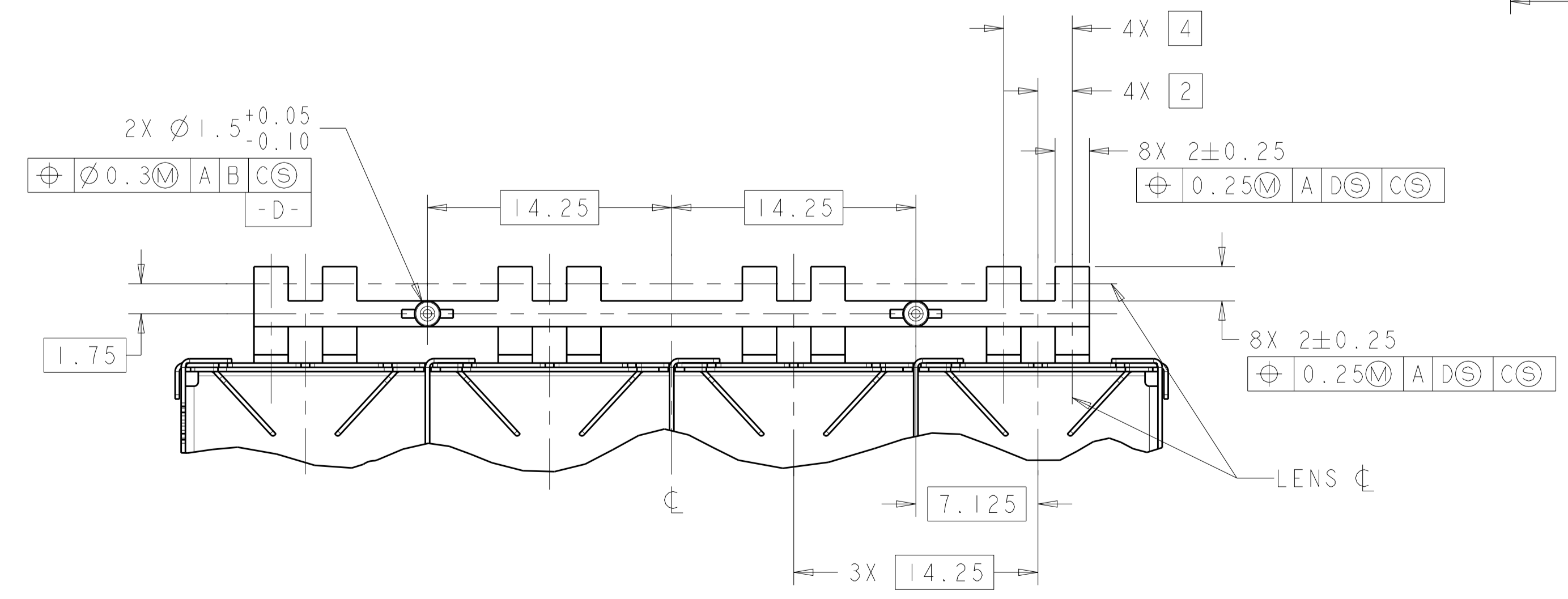
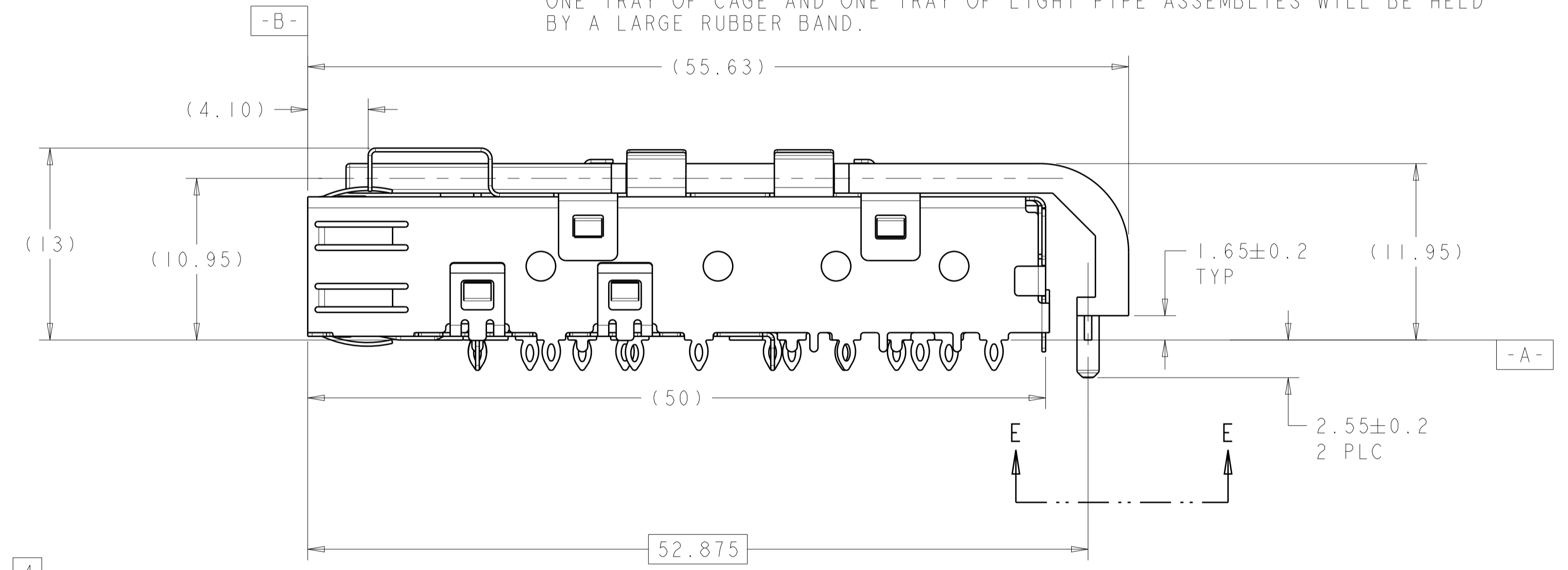
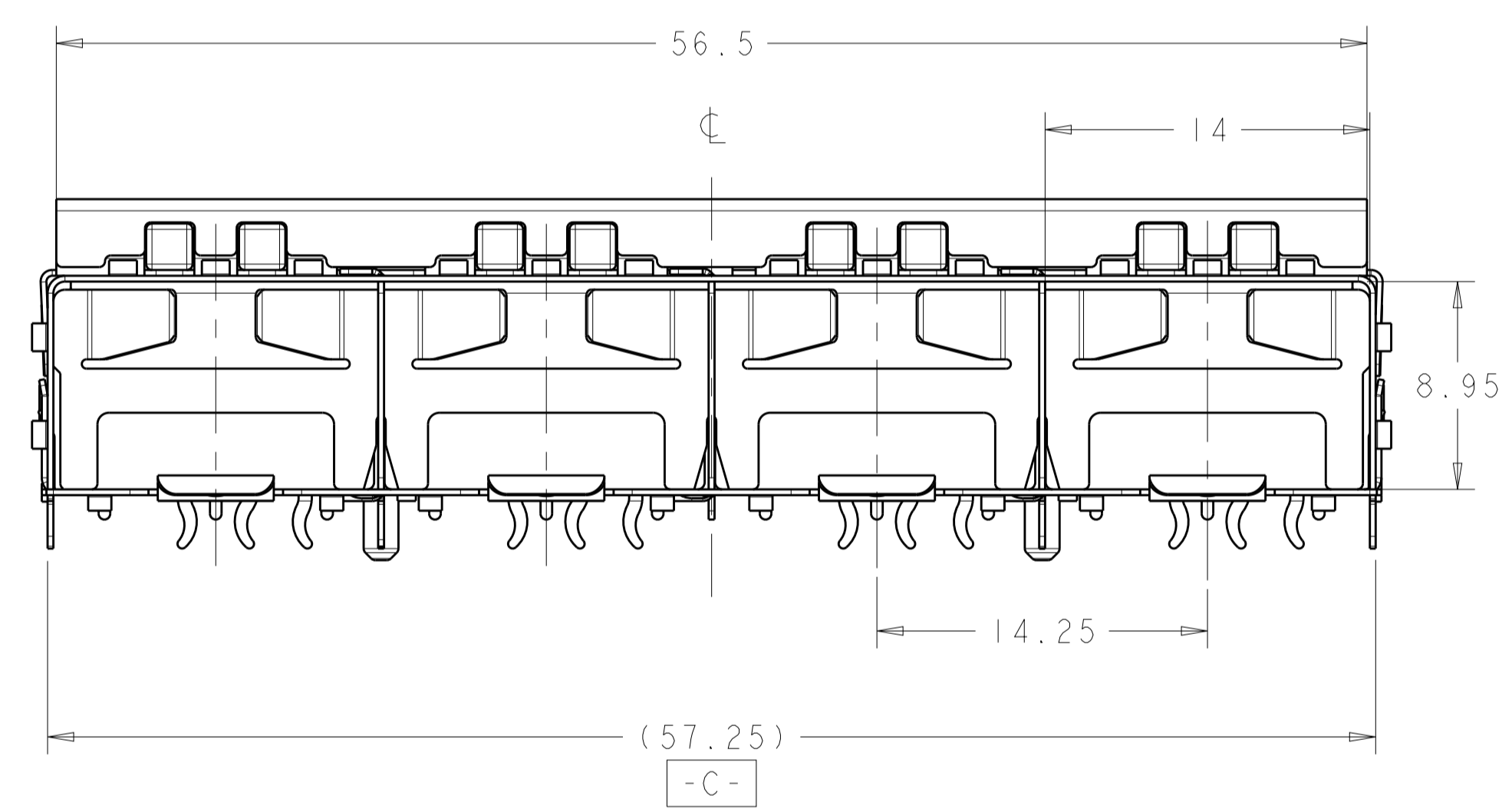
LOC		DIST		REVISIONS			
GP	00	P	LTN	DESCRIPTION	DATE	OWN	APVD
		E1		REVISED PER ECO-11-007052	06APR2011	JY	CW
		F		REVISED PER ECO-14-000886	20FEB2014	JW	SH
		F1		REVISED PER ECO-14-010419	11JUL2014	JW	SH
		G		REVISED PER ECO-15-013594	22SEP2015	JW	SH



1761008-1, -2, -3, -4
SCALE 3:1



- △ PADS AND VIAS CHASSIS GROUND.
- △ DATUM AND BASIC DIMENSIONS ESTABLISHED BY CUSTOMER.
- △ LIGHT PIPE KIT WHICH IS SEPARATE FROM THE CAGE ASSEMBLY. KIT TO BE ATTACHED AFTER SEATING OF 1658744-1&3 ON PCB.
- △ DATE CODE AND PART NUMBER IN APPROXIMATE AREA SHOWN LABEL ON CAGE ASSEMBLY WILL HAVE PART NUMBER 1658744-1&3.
- 5. REFERENCE STYLE 1 ON APPLICATION SPECIFICATION 114-13165 FOR ADDITIONAL INFORMATION ON CAGE ASSEMBLIES WITH LIGHT PIPES.
- △ REFERENCE APPLICATION SPEC 114-13120, HOLE A, FOR RECOMMENDED DRILL HOLE DIAMETER AND PLATING THICKNESSES.
- △ REFERENCE APPLICATION SPEC 114-13120, HOLE B, FOR RECOMMENDED DRILL HOLE DIAMETER AND PLATING THICKNESSES.
- △ PATTERN REPEATS FOR EACH PORT. SPACING BETWEEN PORTS IS 14.25mm.
- △ MINIMUM PC BOARD THICKNESS = 1.50mm.
- △ COMPANY LOGO IN APPROXIMATE AREA SHOWN.
- △ BOX WILL CONTAIN TRAYS OF CAGES AND TRAYS OF LIGHT PIPE ASSEMBLIES.
- △ BOX WILL CONTAIN TRAYS OF CAGES AND TRAYS OF LIGHT PIPE ASSEMBLIES. ONE TRAY OF CAGE AND ONE TRAY OF LIGHT PIPE ASSEMBLIES WILL BE HELD BY A LARGE RUBBER BAND.



VIEW E-E
ROTATED 90° COUNTERCLOCKWISE

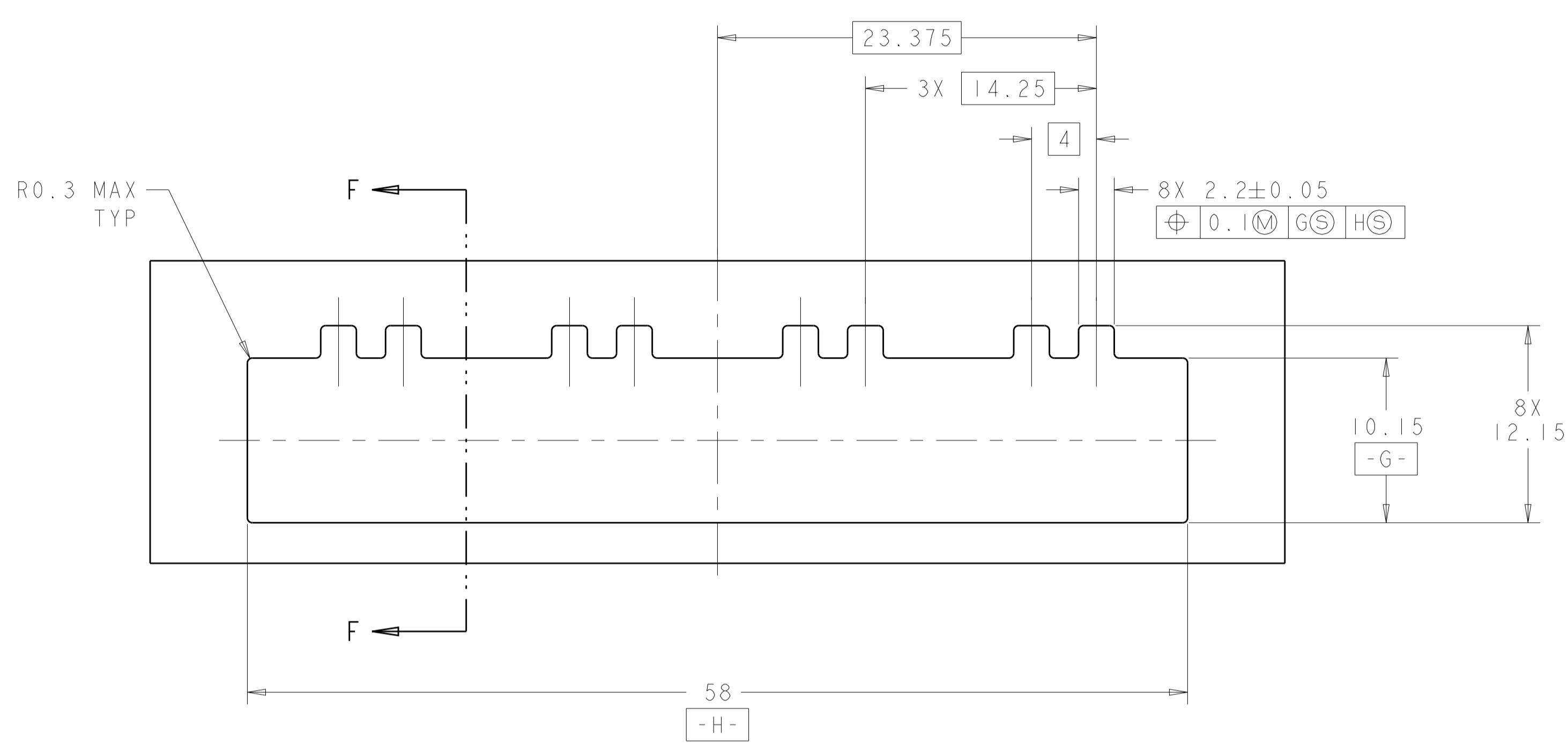
SUPERSEDED BY:
1761008-4
SUPERSEDED BY:
1761008-3

1761012-3	1658744-3	△2	1X4 ASSEMBLY	1761008-4
1761012-3	1658744-3	△1	1X4 ASSEMBLY	1761008-3
1761012-1	1658744-1	△2	1X4 ASSEMBLY	1761008-2
1761012-1	1658744-1	△1	1X4 ASSEMBLY	1761008-1
LIGHT PIPE KIT	CAGE ASSEMBLY	PACKAGE	DESCRIPTION	PART NO.

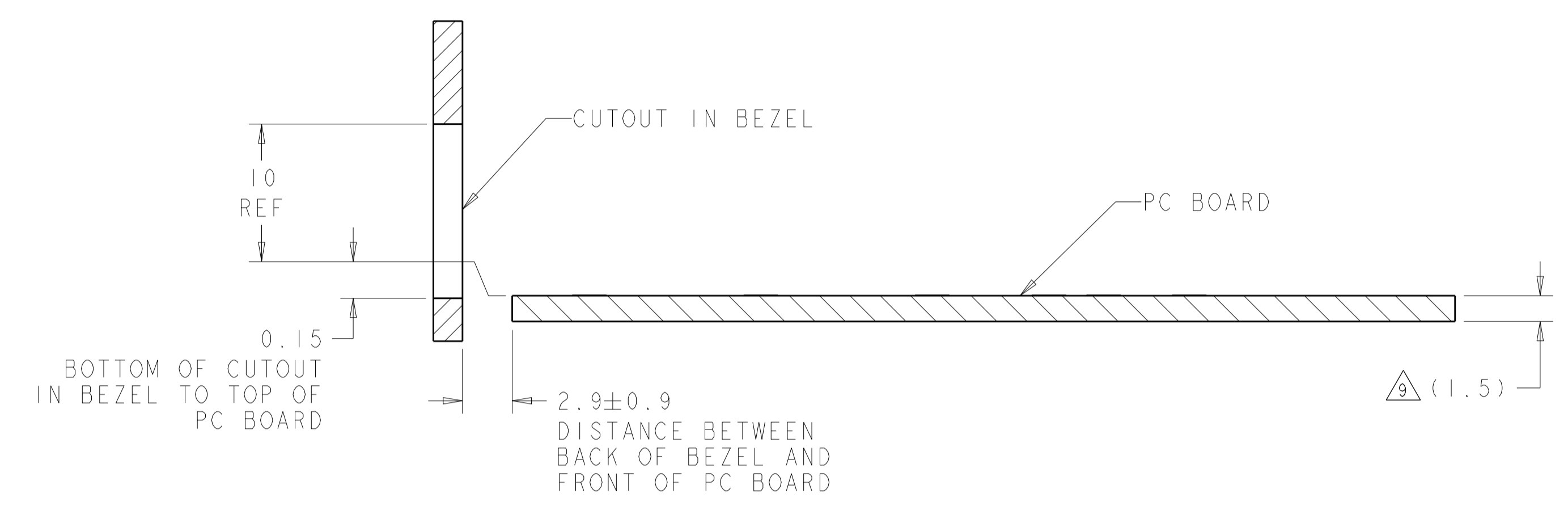
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		MATERIAL:		FINISH:	
mm	0 PLC	±0.1					
	1 PLC	±0.1					
	2 PLC	±0.1					
	3 PLC	±0.10					
	4 PLC	±0.100					
	ANGLES	±°					
		±0°30'					

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWG		DATE		NAME	
		JW	VAN SCHOOT	02FEB2004		STE	
		CHK	M. PHILLIPS	02FEB2004		TE Connectivity	
		APVD	M. PHILLIPS	02FEB2004		SFP	
		PRODUCT SPEC		108-1950		1X4 CAGE ASSEMBLY WITH LIGHT PIPE	
		APPLICATION SPEC		114-13120		RESTRICTED TO	
		MATERIAL		WEIGHT		SCALE	
		CUSTOMER DRAWING		A100779		4:1	

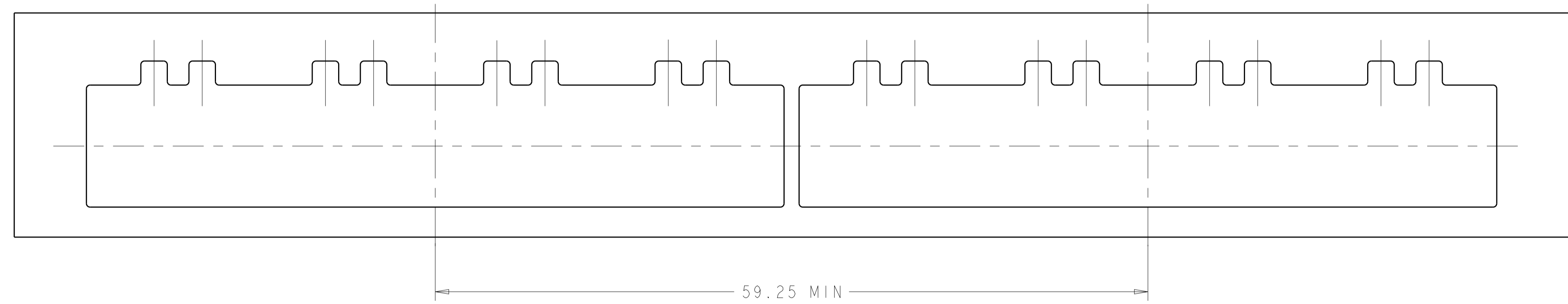
LOC		DIST		REVISIONS			
P	LTN	DESCRIPTION	DATE	DWN	APVD		
-	-	SEE SHEET 1	-	-	-		



RECOMMENDED BEZEL CUTOUT



SECTION F-F
 RECOMMENDED BEZEL CONFIGURATION



THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN: W. VAN SCOY 02FEB2004	TE Connectivity
DIMENSIONS: mm		CHK: M. PHILLIPS 02FEB2004	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD: M. PHILLIPS 02FEB2004	NAME: SFP
0 PLC ±0.1	PRODUCT SPEC		1X4 CAGE ASSEMBLY WITH LIGHT PIPE
1 PLC ±0.1	108-1950		SIZE: A100779
2 PLC ±0.10	APPLICATION SPEC		CAGE CODE: C=1761008
3 PLC ±0.100	114-13120		SCALE: 4:1
4 PLC ±	WEIGHT		SHEET: 2 OF 3
ANGLES: ±0°30'	CUSTOMER DRAWING		REV: G

